



# STABLE STACK BUNDLE CONVEYOR

Systec's Stable Stack Bundle Conveyor (SSBC) is a material handling solution for applications in which a smooth surface is required. The SSBC Curve has advantages over standard bundle conveyor curves because it eliminates the gap between rollers and product maintains a 90-degree orientation. The conveyor can be equipped with casters and quick disconnect plugs for mobile applications. Speeds can be adjusted from 45-180 feet per minute (fpm) depending on the application requirements

The photo electric eyes are bolted to the outside of the side frames to sense product for accumulating controls. Product can be indexed to back fill the conveyor to maximize accumulation without dumping products of the edges. As with all Systec Conveyors and devices the SSBC is manufactured 100% in house at our factory in Indianapolis, Indiana.



### **OVERALL CONSTRUCTION**

Systec's SSBC features in house manufacturing and precision laser cut parts. The plastic mesh belt conveyor comes standard with adjustable legs for all height requirements.



#### **CONTROLS**

Systec's SSBC comes standard with 24VDC or 120 VAC field controls. The bundles can be indexed on to the curve for maximum accumulation without bundles falling off the edge of the conveyor.



### DRIVE ASSEMBLY

Systec's SSBC features a variable frequency drive (VFD). Speeds can range from 45FPM-180FPM depending on the application.

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### **SPECIFICATIONS**

Between Frame Dimension 12", 24", 36", 48"

Lengths Depends on the frame with

Top-of-Belt Height 24" T.O.B. to 72" T.O.B., With adjustable legs

Drive Capacity 50lb/Unit

Conveyor Speeds 45-180 FPM variable

### **CONSTRUCTION**

Frame Precision laser cut parts with bolt together assembly

Belt Flexible plastic mesh belt
Drive Shaft Plunge cut motor keyway

Leg Supports Adjustable height with welded cross members
Portability Optional casters for mobile applications

Safety Features Guarding on all moving parts

## **CONTROL OPTIONS**

Automatic Pass through or indexing accumulation

Manual Pushbutton jog controls

Portability Quick disconnect buttons optional



