

# OVERALL CONSTRUCTION

Systec's CPC features allwelded steel frame construction with precision laser cut parts. This is a self-contained unit.



#### **ADJUSTABILITY**

Systec's CPC adjustments are factory preset. The final, fine tune adjustments are made at the time of installation. No further adjustments are required once the system is up-and-running!



### **DRIVE ASSEMBLY**

Systec's CPC conveyor drive is very similar to standard floor conveyor. The CPC utilizes standard belt drive with under conveyor drive assists to maximize roller utilization.



#### **DESCRIPTION**

Systec's Center Pivot Conveyor (CPC) can be used at any point within the overall conveyor system. The CPC is primarily used where change in load direction is required, yet the load orientation must remain the same. This is particularly applicable where pallets may be used within the system. This is due to the fact pallets runners, or bottom boards, must remain perpendicular to the load carrying rollers to smoothly convey the load.

The CPC can be used as a right angle discharge, as an in-line load rotation device (180 degree only), or as a multiple line intersection. At each feeding, or discharging conveyor line, transitions sections (as shown above) must be provided to bridge the gap between the square ended conveyor line and the arcs of the CPC itself. The transitions provide full load support over the width of the conveyor to assure smooth load transition on and off the CPC.

The CPC, like all fine Systec Conveyor products, is an all-welded, steel frame construction, using precision laser cut parts for exact fit and function. This is a very low maintenance device applying the most advanced safety designs and features.



#### **SPECIFICATIONS**

Between Frame Dimension 72", 84", 96" (conveyor width only)

Diameter 72" = 8' 5 7/8", 84" = 10'-0", 96" = 11'-6" (Overall length

requires 1" added to each adjoining conveyor for clearance)

Top-of-Roller Height 12" T.O.R.
Drive Capacity 3,500lb/unit
Conveyor Speeds 45, 60 FPM

Conveyor Speeds 45, 60 F CPC Rotate Speed 45 FPM

Cycle Rating 80 Loads/Hour Maximum at shown FPM (5' Long Load)

#### CONSTRUCTION

Frame All Welded Steel Construction

Drive Wheel 8" Dia. x 3" Face x 1 3/8" Bore, Liquid Cast 95A Durometer

Polyurethane Bonded to Cast Wheel Hub

Idler Wheels 5" Dia. x 2 1/2" Face x 6 1/2" Overall Height, Liquid Cast

95A Durometer Polyurethane Bonded to Cast Wheel Hub

#### **SAFETY FEATURES**

Frame Guarding On All Moving Parts, With Toe-Guard Skirting

Surrounding All Exposed Areas Of CPC

Audible Alert System Alert System Sounded When CPC Is In Motion

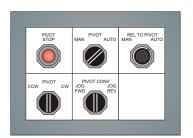
Visual Alert System Flashing Stobe When CPC Is In Motion

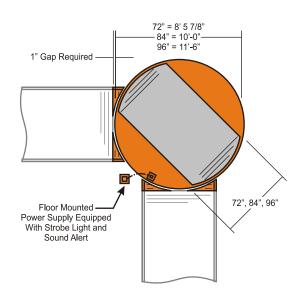
#### **CONTROL OPTIONS**

Automatic Positioning Controls with Electro-mechanical Sensor

Actuation

Manual Pushbutton Operation





## The Leader in Conveyor Innovation!



