

# **Belt-Over-Roller Conveyor**



Systec's Belt-Over-Roller (BOR) conveyor is an independent conveyor line. A BOR conveyor has several applications within a box plant. Typical applications for a BOR conveyor could include; a die-cut stacker for indexing loads discharged, or prior to the strapping or banding operation. At these locations, operators can walk on the conveyor's smooth, solid surface. This surface, unlike the roller conveyors, gives the operators' a stable surface to stand on while working on the load preparation or dressing. With this conveyor, the concern of an accident is dramatically diminished.

Another application for Systec's BOR is any area within the material handling system that requires loads to be inclined, or declined. The smooth, positive drive, solid surface allows loads to be conveyed up or down grades that normal roller conveyor will not allow.

Systec's BOR is a very reliable and durable conveyor.

Although the BOR is simple in design and operation, the heavy gauge drums, belting, and components ensure long life of this product. The BOR, like all fine Systec Conveyor products, is an all-welded, steel frame construction, using precision laser cut parts for exact fit and function. This is a very low maintenance device applying the most advanced safety designs and features.



#### **OVERALL CONSTRUCTION**

Systec's BOR features all - welded steel frameconstruction. Heavy gauge steel drums with taper lock shafts give durability and long life to the device.

The cover-by-cover PVC coated, nylon woven belt is extremely tough and lasts for a very long time.



#### **ADJUSTABILITY**

Systec's BOR is a very simple adjustment for belt tracking.
Once set, it virtually never requires adjustment again



**ENHANCED SAFETY** 

Systec's BOR drive assembly is a hollow shaft drive, direct connection to the drive drum.

Maintenance free.

## **SPECIFICATIONS**

Between Frame Disvision 48", 60", 72", 84", 96"

Lengths 5' - 10' on 1' increments, 11' - 14' on 6" increments

Top-of-Roller Height 12" T.O.R. (heights over 12" available)

Drive Capacity 3,500 lb/unit Conveyor Speeds 45 or 60 FPM

Gearmotor Rating 1.0 HP flange mounted hollow bone

## **CONSTRUCTION**

Frame All-welded steel construction

Drive and Takeup Drum

Drive Coupling

Heavy gauge steel with taper lock bushings
Hollow bore drive with direct to drum drive

Belting Cover-by-cover PVC, nylon woven belting

#### **SAFETY FEATURES**

Frame Guarding on all moving parts

Near Full Width Belt Solid surface belting allows operator stable load surface

### **CONTROL OPTIONS**

Automatic Positioning controls with electro-mechanical sensor actuation

Manual Pushbutton operation



